

Work Order ID 110026

December-17-13 9:06:28 AM

110026

Page 1

Item ID: D350-689-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: 12-17-13

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-689	B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-689-043 CHG002

110

0.00

110

Large Fab

Large Fab

Memo

0.00

Large Fab

Assemble as per IIN 350-689

120

0.00

120

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

1 2 14-3-7
14/03/11
DAS 36 9-89

1 14-03-07
DAS 9 9-89

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Page 2

Item ID: D350-689-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

130

Powdercoat

Powder Coating

Memo

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

0.00

9:25

320

10:00

1 ϕ H-3-10
SAD/mmh
14/03/15

DAS 34 9-89

140

QC3- Inspect Part Finish

0.00

140

QC

Quality Control

Memo

0.00

DAS

27

9-89

14/3/17

1

150

Large Fab

0.00

150

Large Fab

Large Fab

Memo

Assemble as per IIN 350-689

0.00

1x 14/03/17

DAS 36 9-89

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Page 3

Item ID: D350-689-043

Accept

N19000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 DAS 27 9-89 14/3/17				1			
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 PP110230				1			
180 *180* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

DAS
06
9-89

MAR 26 2014

14-03-26

14-03-26

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Start Date: 12/17/13	Required Date: 12/17/13
Start Qty: 1.00	Required Qty: 1.00

Comments:	IPP Rev:A 08-12-24 new issue DD verified by:ECI verified by:JLM	PP Rev:B as per DSI 9498 DD 10.02.12
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[illegible]

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Work Order ID: 110026
 Parent Item: D350-689-043
 Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Required Date: 12/17/13
 Start Qty: 1.00 Required Qty: 1.00

D3024-1 Spacer	Manufactured	No	150	Each	37.0000	3	3	DAS 28 9-89	14-03-17
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST023	37					
			104966	11					
			109093	24		3x			
			95346	2					
D3031-1 Loop	Manufactured	No	150	Each	17.0000	2	2	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			GA	1					
			79747	1					
			ST024	16					
			109419	10		2x			
			97679	6					
D3808-041 Seat Rail Assembly	Manufactured	No	150	Each	3.0000	2	2	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST248	3		1x			
			107408	1		1x			
			99398	2					
D3809-1 Sliding Block	Manufactured	No	150	Each	2.0000	4	4	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST064	2		109510 (2x)			
			87420	1		110210 (1x)			
			96429	1		1x			

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Work Order ID: 110026
 Parent Item: D350-689-043
 Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Required Date: 12/17/13
 Start Qty: 1.00 Required Qty: 1.00

MS20600-AD4W2 Purchased No

110 Each 2,043.0000 40 40

14/03/11
 DAS 36 9-89

Rivet

Location

Loc Qty

Loc Code

ST311	600
m125708	600
ST506	501
125578	501
ST554	942
m126475	942

40

* MS20600-AD4W3
 Cherry Rivets

Purchased No

150 Each 1,287.0000 6 6

14/03/11
 DAS 36 9-89

Location

Loc Qty

Loc Code

ST311	1154
112794	40
122151	4
122452	4
123525	282
124231	91
m127476	733
WA003	133
107939	133

6

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Work Order ID: 110026
Parent Item: D350-689-043
Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

6,342.0000

17

17

DAS
28
9.89

14-03-17

Nut

Location

Loc Qty

Loc Code

GA	194
M126333	194
ST314	28
M126036	28
ST506	793
123900	793
ST509	4000
M127304	1000
M127410	3000
ST510a	1327
M126275	8
M126333	1319

MS21042L4

Purchased

No

150

Each

4,214.0000

6

6

DAS
28
9.89

Locknut

Location

Loc Qty

Loc Code

FP001	38
122452	38
GA	30
m126333	30
ST314	9
m125708	9
st507	33
m126073	33
ST509	2008
m126275	114
m127255	1894
ST510a	85
m126333	85
ST518	2011
124231	154
m127376	1857

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Work Order ID: 110026
 Parent Item: D350-689-043
 Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Required Date: 12/17/13
 Start Qty: 1.00 Required Qty: 1.00

MS24693-S272	Purchased	No	150	Each	405.0000	4	4	DAS 28 9-89	14-03-17
SCREW									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		GA	324						
		M126190	324						
		ST301	81						
		124704	5						
		M126119	76						
MS24694-S148	Purchased	No	150	Each	25.0000	4	4	DAS 28 9-89	
SCREW									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST335	25						
		125654	25						
MS24694-S3	Purchased	No	150	Each	40.0000	8	8	DAS 28 9-89	
Screw									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST302	40						
		118354	8						
		125654	32						
MS27039-1-17	Purchased	No	150	Each	322.0000	4	4	DAS 28 9-89	
Screw (601.1954)									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		GA	44						
		120142	44						
		ST306	278						
		124326	128						
		m127305	150						

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Work Order ID: 110026
 Parent Item: D350-689-043
 Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Required Date: 12/17/13
 Start Qty: 1.00 Required Qty: 1.00

MS27039-1-19	Purchased	No	150	Each	902.0000	6	6	DAS 28 9-89	14-03-17
Screw									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST306	2						
		122814	2						
		ST506	900						
		124326	54						
		125654	846						
MS27039-4-21	Purchased	No	150	Each	29.0000	6	6	DAS 28 9-89	
Screw									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST307	29						
		124586	1						
		m126319	28						
NAS1149D0332J	Purchased	No	150	Each	2,579.0000	17	17	DAS 28 9-89	
Washer									
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST293	964						
		m127374	70						
		m127431	894						
		ST294	215						
		122973	57						
		m125807	158						
		ST510a	1400						
		m127374	400						
		m127389	1000						

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Work Order ID: 110026
Parent Item: D350-689-043
Parent Item Name: Dual High Back Seat Ass'Y

Start Date: 12/17/13 Required Date: 12/17/13
Start Qty: 1.00 Required Qty: 1.00

NAS1149D0432J Purchased No
WASHER

150 Each 418.0000 6 6 DAS

28
999

14-03-17

Location

Loc Qty

Loc Code

GA	1
116583	1
ST293	46
124580	46
ST294	3
116583	3
ST510a	368
125578	368

6x

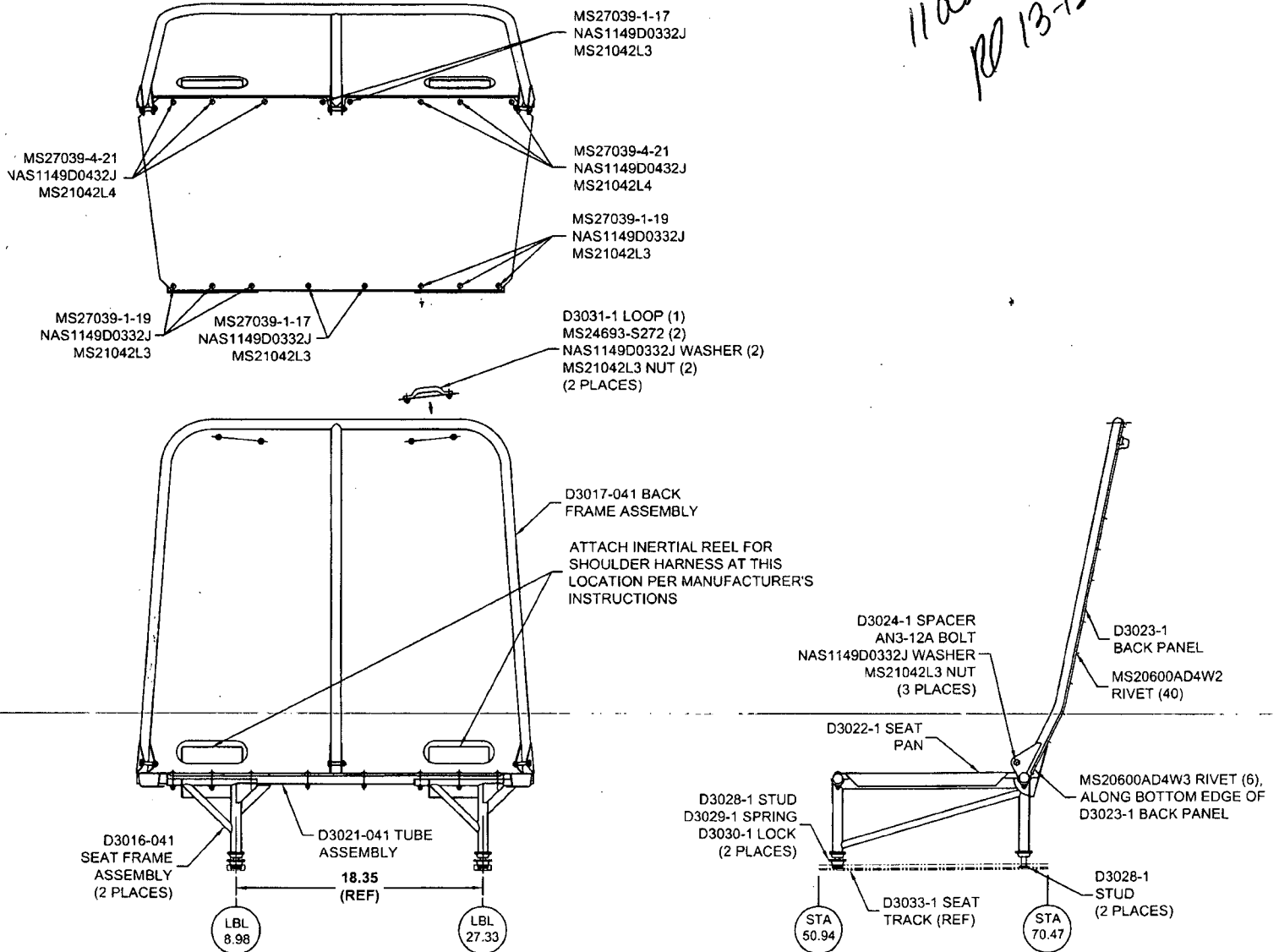


FIGURE 9: Installation of D350-689-041 Dual High Back Seat Assembly

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Revision: **B**
Date: 11.07.22

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
	1					1			D3026-1	CHANNEL
	1								D3027-1	CLIP
	1								D3027-3	CLIP
	1								D3027-5	CLIP
	4					4			D3027-7	CLIP
							4		D3028-1	STUD
		2					2		D3029-1	SPRING
		2					2		D3030-1	LOCK
							2	2	D3031-1	LOOP
	1								D3032-1	SPACER
	2	1							D3033-1	SEAT TRACK
		4							D3059-1	STUD
		4							D3060-1	BUSHING
		4							D3061-1	RADIUS BLOCK
				1					D3084-3	STRUT
	1								D3234-1	DOUBLER
	1					1			D3234-3	DOUBLER
	2								D3234-5	SPACER
								2	D3808-041	SEAT RAIL ASSEMBLY
								4	D3809-1	SLIDING BLOCK
						1			D3811-041	SEAT TRACK ASSEMBLY
			2						D4071-041	SHOULDER HARDNESS ASSY
								3	AN3-12A	BOLT
				1					AN4-12A	BOLT
				1					AN4-20A	BOLT
			2						AN5-4A	BOLT
							40	40	MS20600AD4W2	RIVET
							6	6	MS20600AD4W3	RIVET
						9	17	17	MS21042L3	NUT (OR MS21042-3)
				2			6	6	MS21042L4	NUT (OR MS21042-4)
		4	2						MS21042L5	NUT (OR MS21042-5)
	12	4							MS21059L3	NUTPLATE
							4	4	MS24693-S272	SCREW
	2	1							MS24693-S273	SCREW
								8	MS24694-S3	SCREW
						9			MS24694-S50	SCREW
								4	MS24694-S148	SCREW
	6	3							MS27039-1-10	SCREW
							4	4	MS27039-1-17	SCREW
							6	6	MS27039-1-19	SCREW
							6	6	MS27039-4-21	SCREW
	6	3					17	17	NAS1149D0332J	WASHER (OR AN960JD10L)
						9			NAS1149D0363J	WASHER (OR AN960JD10)
				8					NAS1149D0416J	WASHER (OR AN960JD416L)
							6	6	NAS1149D0432J	WASHER (OR AN960JD416)
			4						NAS1149D0516J	WASHER (OR AN960JD516L)
		4							NAS1149D0563J	WASHER (OR AN960JD516)
				2					NAS43DD4-46N	SPACER

10/13-12-17